

# Material Compatibility Chart

	100% Cotton	100% Freshunk Cotton	100% Polyester	Lycra®/Spandex Blends	Nylon	Sublimated Polyester	Cordura®	Leather	Neoprene/Polypropylene	CPSIA Certified	Thickness (Microns)	Matte (0) Gloss (5)	Temp (°F)	Layable	Detail Product Can Car 0-5	Peel Hot/Warm/Cold	Stretchability 0-5	Carrier Tack Level 0-3
Brick® 600	X	X	X						X		600	0	311°	N	0	C	2	0
Chroma-TWILL™	X	X	X						X		180	5	302°	Y	3	C	1	1
Easy® Glow	X	X	X						X		150	0	305°	N	3	W/C	3	0
Easy® Puff **	X	X	X						X		140	0	280°	N	3	H	1	1
Easy® Puff Metallic**	X	X	X						X		140	0	280°	N	3	H	1	1
EasyReflective®	X	X	X		X				X		140	1	305°	Y	4	W	3	2
EasyWeed®	X	X	X					X	X		90	3	305°	Y	5	H/C	3	3
EasyWeed® Adhesive	X	X	X						X		75	0	275°	Y	3	H	4	0
EasyWeed® Eco-Stretch™	X	X	X	X					X		90	0	250°	Y	3	H	4	2
EasyWeed® Electric	X	X	X					X	X		90	4	305°	Y	4	H/C	4	2
EasyWeed® Extra	X	X	X		X			X	X		90	3	305°	Y	4	H/C	2	3
EasyWeed® Stretch	X	X	X	X				X	X		85	0	320°	Y	4	H/C	4	2
EasyWeed® Sub Block	X	X	X			X			X		90	1	265°	Y	4	H/C	3	3
Glitter (Siser®)	X	X	X					X	X		325	5	320°	N	2	W	2	2
Glitter Flake™	X	X	X					X	X		325	5	302°	N	2	H	2	2
Gorilla Grip® II				X	X		X		X		80	0	320°	Y	2	C	4	0
Holographic	X	X	X					X	X		110	5	320°	N	2	C	2	1
HouseCut	X	X	X	X					X		90	1	305°	Y	4	W	2	3
Metal	X	X	X						X		63	5	305°	N	4	C	3	2
Premium Plus™	X	X	X	X				X	X		80-108	0	300°	Y	2	W/C	4	1
Pressure Sensitive TWILL™	X	X	X		X				X		-	0	330°	Y	0	H	0	-
PureHT™	X	X	X	X					X		90	1	275°	Y	4	H	1	2
ReflectPRO	X	X	X	X	X		X		X		145	1	325°	N	4	H	3	3
Silicone Dye Block™	X	X	X		X	X			X		200	0	290°	N	1	C	3	0
SmashON 2.0®	X	X	X	X					X		90	0	250°	Y	5	W/C	4	3
Soft Foam	X	X	X						X		560-600	0	300°	N	3	C	3	2
SportFilm Lite™	X	X	X	X	X				X		100	2	302°	N	2	W	3	1
StripFlock® Pro	X	X	X					X	X		500	0	311°	Y	2	W	3	1
Thermo Film®	X	X	X						X		190	4	330°	Y	3	H	2	2
Thermo Grip®	X	X	X		X				X		190	4	330°	Y	3	W	2	2
UltraWeed™	X	X	X	X					X		90-100	0	260°/300°*	Y	4	H	4	2
UV Shift	X	X	X						X		110	1	302°	Y	4	H	3	2
Chroma-TWILL™	X	X	X						X		170	5	302°		2	C	0	
ColorPrint™ Easy	X	X	X					X	X		80	3	300°		4	W	2	
ColorPrint™ PU Matte/Gloss	X	X	X	X				X	X		70	0/4	295°		2	H	3	
ColorPrint™ Soft Opaque		X	X	X				X	X		45	1	311°		3	W	4	
DigiBrick®	X	X	X						X		750	1	311°		0	C	0	
Eco-Sol Flock	X	X	X								450	0	330°		0	C	0	
Express Print®	X	X	X					X	X		88	2	300°		4	W	2	
Glitter	X	X	X						X		392	5	302°		0	H	2	
Hi-5 Print Matte	X	X	X						X		70	0	250°		3	H	3	
S-Print™	X	X	X	X					X		85	1	248°		2	H	4	
Soft Foam	X	X	X						X		590	0	302°		0	H	0	
Soft Opaque II	X	X	X	X					X		80	1	250°		2	H	4	
SparklePrint®	X	X	X						X		190	5	311°		0	H	0	
Sublithin® Soft	X	X	X			X		X	X		160	1	265°		3	W	2	
SuperTEK® Clear Matte/Gloss	X	X	X	X	X				X		37-50	0/5	300°		2	C	5	
SuperTEK® Opaque	X	X	X	X	X		X	X	X		100	2	300°		1	W	3	
SuperTEK® Sublistop™	X	X	X	X	X	X	X	X	X		120	2	300°		1	W	3	

HTV

Printable HTV

### Care/Washing Instructions

- Wait 24 hours before first wash
- Turn garment inside out
- Use Mild detergent
- Do not Dry Clean
- Do not use OXI, Chlorine Bleach or liquid fabric softener
- Wash temperature -Cold-Warm
- Drying Temperature-Low-Normal

Due to the combination of fabrics, weaves, and dyes used in the textile industry, Wellington House recommends and provides samples of our materials and medias for testing. Feel free to call our experienced customer service staff. For more information please call us at 800-234-4890 and request your digital or cad cut samples.

**Water proofed/Coated Fabrics:** Please refer to manufacturer for details on removing coating and for Heat Transfer decoration - **Testing is recommended**

\* If the garment is 50% or more cotton it will require 280°F +

\*\* **Easy Puff** standard colors are designed to withstand only one heat application. **Easy Puff Metallic** colors require two steps: press for 8-10 sec., peel hot & then cover and press for an additional 8-10 sec.